

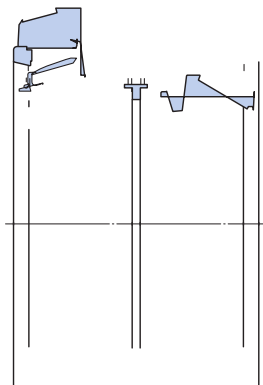
BT4B 328871 G/HA1VA901



Four-row tapered roller bearings can accommodate combined heavy radial and axial loads at low to moderate speeds. They are used almost exclusively in work roll applications such as rolling mills. NR manufactures four-row tapered roller bearings in TQO and TQI designs, in many variants and with different features.

- Very high radial load carrying capacity
- Accommodate axial loads in both directions
- Axial space-saving solution for roll necks
- Low friction
- Long service life

Design variant/feature	TQOS/GWISI
Bore type	Cylindrical with helical groove



Fatigue load limit	P_u	1 320 kN
Comparative radial load rating	C_F	1 800 kN
Comparative axial load rating	C_{Fa}	323 kN
Thrust factor	K	1.58
Limiting value	e	0.37
Calculation factor	Y_1	1.8
Calculation factor	Y_2	2.7
Calculation factor	Y_0	1.8

Tolerances and clearances

GENERAL BEARING SPECIFICATIONS

- Tolerances: bearings (Normal and CL7C), inch bearings
- Internal clearance

BEARING INTERFACES

- Seat tolerances for standard conditions
- Tolerances and resultant fit