

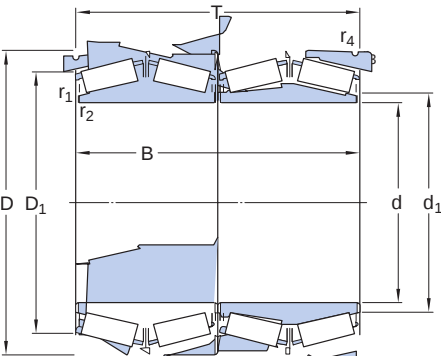
331287 BG

Four-row tapered roller bearings can accommodate combined heavy radial and axial loads at low to moderate speeds. They are used almost exclusively in work roll applications such as rolling mills. NR manufactures four-row tapered roller bearings in TQO and TQI designs, in many variants and with different features.



- Very high radial load carrying capacity
- Accommodate axial loads in both directions
- Axial space-saving solution for roll necks
- Low friction
- Long service life

Design variant/feature	TQON/GW
Bore type	Cylindrical with helical groove



Dimensions		
d	300.038 mm	Bore diameter
D	422.275 mm	Outside diameter
B	311.15 mm	Total bearing width over inner rings
T	311.15 mm	Total bearing width over outer rings
d ₁	≈ 324 mm	Abutment diameter shaft
D ₁	≈ 383 mm	Abutment diameter housing
r _{1,2}	min. 3.3 mm	Chamfer dimension inner ring

Calculation data			
Basic dynamic load rating	C	4 354 kN	
Basic static load rating	C ₀	9 500 kN	
Fatigue load limit	P _u	800 kN	

Comparative radial load rating	C_F	1 080 kN
Comparative axial load rating	C_{Fa}	176 kN
Thrust factor	K	1.73
Limiting value	e	0.33
Calculation factor	Y_1	2
Calculation factor	Y_2	3
Calculation factor	Y_0	2

Tolerances and clearances

GENERAL BEARING SPECIFICATIONS

- Tolerances: bearings (Normal and CL7C), inch bearings
- Internal clearance

BEARING INTERFACES

- Seat tolerances for standard conditions
- Tolerances and resultant fit